



CONSTRUCTION and RESPECT: This is the vision which characterizes the work of Geoplast. To build buildings respecting the environment. Beginning from the choice of the raw materials. Our plastic formworks perfectly embody this principle.

### THE ANNUAL WORLD CONSUMPTION OF WOOD IS EQUAL TO 1.5 BIL-LION M3, OF WHICH 55% IS USED IN CONSTRUCTION

After having exhausted the resources of timber in Southeast Asia and Central Africa, logging is causing the deforestation of the Amazon Rainforest, which is considered the green lungs of our Planet.

In the last three decades 55 million hectares of rainforest have been cleared, an area corresponding to the territory of France.

This is why we decided to make our contribution creating a line of formwork in plastic, a recyclable material that is the only sustainable alternative to wood and cardboard.

We have made them with special attention to their light weight to reduce the waste of energy required for their handling: this is one more form of respect. Geoplast S.p.A. in Green Building Council Italia, Network of Green Building.





# THE FIRST FORMWORK IN ABS

**GEOTUB** is the first formwork in technopolymer for the production of round and elliptic columns; it is a complete system for the creation of columns, both for residential and industrial use.

Extremely light and modular, GEOTUB is a new concept of reusable formwork, easy to store and cleanable just with water.





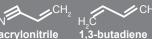


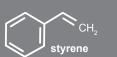


### Why ABS

(Acrylonitrile Butadiene Styrene)







High mechanical strength

Shock resistance

Thermal stability (-30°C / + 70°C; -22°F / + 158°F)

Very high surface quality

Recyclable Material



The only light, reusable and modular system for the production of round and elliptic columns

### lightness

Weighting max 10 kg,
GEOTUB can be handled
quickly on site without
having to use cranes or
other mechanical lifting
devices

### quickness

Light and easy to assemble, it can be installed by a single person

### modularity

All elements are 600 mm long and only the elements necessary for the pour are used

### reuse

GEOTUB is cost effective as it can be reused more than 100 times

### dismantling

Concrete does not stick to plastic, thus dismantling is extremely easy, and the form can be cleaned with just a little water, avoiding other detergents

### \_\_ storage

GEOTUB can be completely dismantled and stored even in damp places

## GEOTUB

# THE MODULAR FORMWORK

Up to 80 KN/m<sup>2</sup> fresh concrete pressure



### **GEOTUB MATERIAL**

Acrylonitrile Butadiene Styrene ABS

Coefficient of thermal expansion 0.05
mm/m/°C

	SIZE
Minimum diameter	250 mm
Maximum diameter	1000 mm
Height	600 mm (actual size 605 mm)



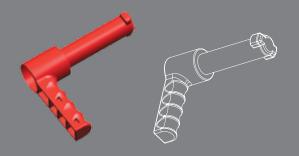
### The **handle**

The standard fixing item for all **Geoplast Formwork** 

Light and intuitive

Firmly locks with a simple 90 degree turn

Strength guaranteed by specially engineered materials



Items and accessories

# DIMENSIONAL TABLES



### GEOTUB Ø25

ø250 H605 ABS 2.96 810 x 1210 x H2200 60 6



### GEOTUB Ø30

ø300 H605 ABS 3.69 930 x 1210 x H2450 60 6



### GEOTUB Ø35

ø350 H605 ABS 4.28 1030 x 1210 x H2260 50 7

actual size (mm) material weight (kg) package dim. (mm) Nr. pieces per pallet Nr. handles



### GEOTUB Ø40

ø400 H605 ABS 4.78 1140 x 1210 x H1900 40 7



### GEOTUB Ø45

ø450 H605

ABS

5.22

1210 x 1230 x H2330

48

8



### GEOTUB Ø50

ø500 H605

ABS

5.60

770 x 1210 x H2100

20

8

actual size (mm) material weight (kg) package dim. (mm) Nr. pieces per pallet Nr. handles



### GEOTUB Ø60

ø600 H605

ABS

6.48

770 x 1210 x H2350

20

9



### GEOTUB Ø70

ø700 H605 ABS 8.21 870 x 1210 x H2380 18 10



### GEOTUB Ø80

ø800 H605

ABS

8.97

970 x 1210 x H2350

16

10

actual size (mm) material weight (kg) package dim. (mm) Nr. pieces per pallet Nr. handles



### GEOTUB Ø90

ø900 H605

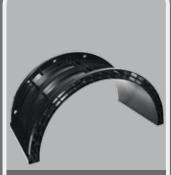
ABS

9.80

1070 x 1210 x H2530

16

11



### GEOTUB Ø100

ø1000 H605 ABS 10.70 1770 x 1210 x H2400 14

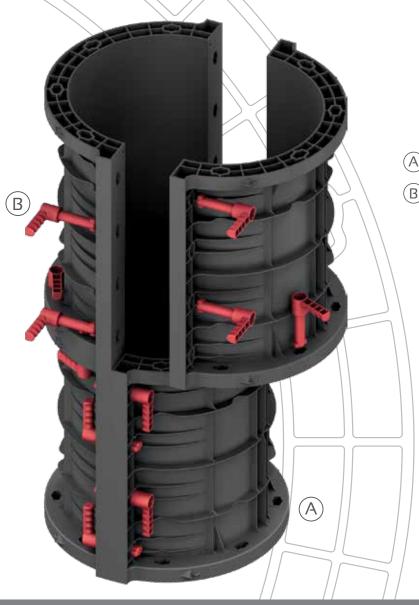


### HANDLE

NYLON 0.1 2000 (bag) 5000

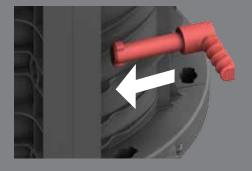
actual size (mm) material weight (kg) package dim. (mm) Nr. pieces per pallet Nr. handles FORMWORK **O8** 

# TEOTUB INSTALLATION GUIDE

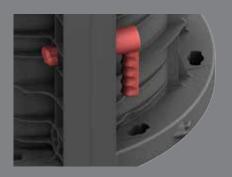


- (A) **GEOTUB**
- **B** HANDLE

Handle locking



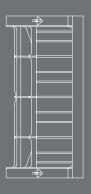


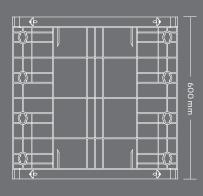


# GEOTUB POUR HEIGHTS

### **GEOTUB** configuration of a column of 3 mt

	ø Internal Form (mm)	Single form length (mm)	Nr. compo- nents per column of 3 mt (pz.)	Nr. handles per column of 3 mt (pz.)	Maximum Column Length (mm)
ø25	250	605	10	60	6000
ø30	300	605	10	60	6000
ø35	350	605	10	70	6000
ø40	400	605	10	70	6000
ø45	450	605	10	80	4800
ø50	500	605	10	80	4800
ø60	600	605	10	90	4800
ø70	700	605	10	100	3600
ø80	800	605	10	100	3600
ø90	900	605	10	110	3600
ø100	1000	605	10	110	3600











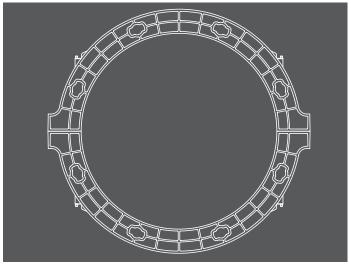
# All-round advantages

GEOTUB is the first reusable plastic formwork for the creation of round columns. It allows a fast and easy dismantling without using releasing agents. The panels are very light: they can

be handled and installed by a single person. Properly assembled and dismantled, and cleaned just with water, the product can be reused more than 100 times.

Reusable Easier handling Smooth surface













### Water-

### resistant

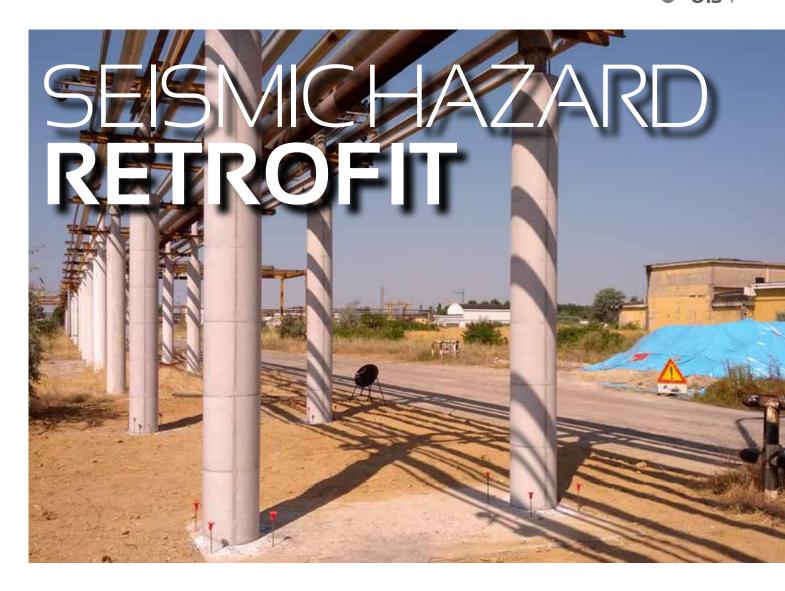
Like all Geoplast formwork, GEOTUB is particularly suited to form columns when working in presence of water, which can make the work difficult and complex. In this case GEOTUB is the only possible solution, since it is made of ABS: in fact this material, compared to

cardboard and steel, does not suffer from degradation due to natural weathering. Moreover, the lightness and wieldiness of GEOTUB simplify the most complex tasks in a challenging environment, improving the productivity and safety of the buildin site personnel.

Easy to handle
Does not suffer weathering
Reusable







## Increasing of cross-section

The cross-section of a column may need to be increased in order to improve its resistance - seismic retrofit is a typical example. GEO-TUB modular formworks are easy to handle manually and allow to work even in tight spaces, where steel form-

work is either too heavy or bulky and cannot be used. Moreover the GEOTUB formwork is assembled around the existing concrete object, a solution which is often not possible using a one-piece expendable formwork such as a cardboard tube.

Easy to assemble Light panels Easy to handle







# Reinforcement of **exposed iron**

In the case of deteriorated columns, in which the rebar is exposed due to degradation of the concrete, it is necessary to restore the correct cover. GEOTUB is the ideal tool for concrete column repair, especially when the

use of expendable one-piece formwork is geometrically impossible to slide around the object. **GEOTUB** also has a definite advantage over classic metal formwork in terms of size and weight.

Quickly assemblable Practical on-site Reusable





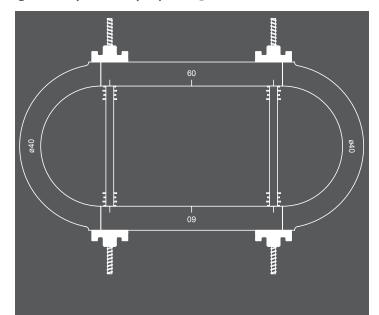
### The ideal solution

### for car parks

Most of the GEOPLAST formwork panels share the same module and different systems are compatible with one another. GEOPANEL and the GEOTUB circular column formwork work together very efficiently to pro-

duce elliptic columns.

This is a very useful tool for the production of elliptic columns in multi-storey carparks, much appreciated for their slender looks and the better maneuvering space given to vehicles.







## Serial production of columns

**GEOTUB** system is highly competitive not just for the production of in-situ cast columns, but also for the creation of precast columns. ABS formwork is ideal for the manufacturing of serial precast columns as it is very robust and produces an extremely smooth finish. Furthermore it can be reused for more than 100 times.

Very strong Easy to handle inside industrial sheds No releasing agent required







# Foundations for electricity pylons

new foundations for electricity pylons. Thanks to its lightness it is easy to han-dle manually and simple to assemble. Its modular-

GEOTUB is particularly ity and the possibility of a suited for the creation of lateral installation through side handles is fundamental due to the characteristics of the building site, which do not allow to insert the formworks from the top.

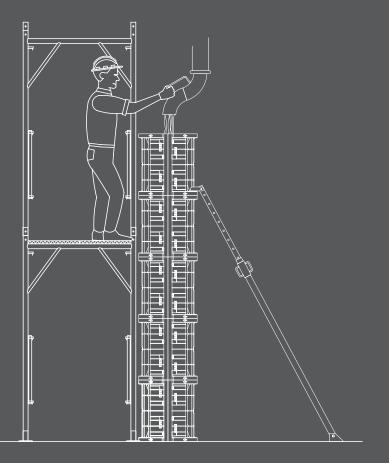
Lateral installation Modular Reusable





# GEOTUB TECHNICAL GUIDE

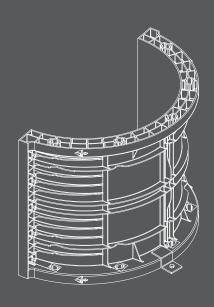
### A) SHORING





Shoring is performed using the connector plate, which is available in various sizes to suit any commercially available prop.

### B) GROUND FIXING





Ground fixing can be made using wooden reinforcements, fixing brackets or tie rods. This fixing method avoids the possible lifting of the panels.

### OPERATION AND MAINTENANCE REQUIREMENTS

#### **POUR**

Only immersion concrete vibrators are allowed. ABS formworks are not fireproof, so do not place them close to hot objets or open flame.

#### HANDI ING

Use Geopanel lifting clamp to transport the already assembled panels with a crane. Before lifting make sure that the lifting cables have an uniform draft.

#### PANEL CLEANSING

After every use, clean the panel with water (preferably with a pressure washer). Any deposit of concrete should be removed with a spatula or a wire brush

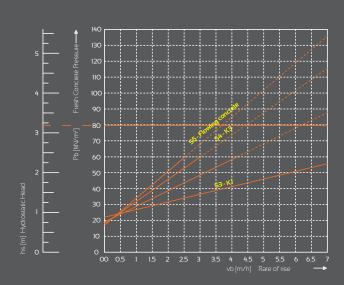
#### **RELEASING AGENT**

As long as the contact surface of the panels does not show signs of wear, no releasing agent is required.

#### STORAGE

In order to facilitate the handling and lifting of the panels and all accessories, store them on pallets or battens to keep them off the ground. Although the product does not suffer weathering, it is preferable to store the panels in a dry place away from direct sunlight.

### RATE OF RISE DIAGRAM



	UNI EN 206:2006		DIN 18218	
CONSISTENCY CLASS	CLASSIFICATION	SLUMP	CLASSIFICATION	SPREADING
Wet	SI	10 ÷ 40 mm		
Stiff	<b>S</b> 2	50 ÷ 90 mm	F1 (K1)	≤ 34 cm
Plastic	<b>S</b> 3	100 ÷ 150 mm	F2 (K2)	35 ÷ 41 cm
Soft	<b>S</b> 4	160 ÷ 210 mm	F3 (K3)	42 ÷ 48 cm
Flowing	<b>S</b> 5	≥ 220 mm	F4 (flowing)	49 ÷ 55 cm

## ABRAMS CONE





### SAFETY REQUIREMENTS

The operations of positioning, assembling, dismantling, plumbing, handling and cleaning of GEOTUB products, as well as the pouring of the concrete, must be carried out by competent and properly trained personal or under supervision of the site manager or an Engineer of Geoplast S.p.A., who must ensure that:

- All above mentioned operations are carried out properly,
- Every person working with the formworks is equipped with suitable tools and personal protective equipment to perform all necessary actions in full compliance of the safety standards,
- All panels and the supplied accessories are checked before use, discarding those which do not meet the minimum standard of reliability and safety because of the presence of any breakage and/or deformation,
- The formwork is installed on a perfectly flat surface, so as to work safely and ensure a perfect shoring and plumbing,
- All connection, alignment and plumb accessories of the formworks are properly tightened and secured to the ground before starting the pour.

Geoplast S.p.A. disclaims any liability or responsibility arising from improper use of **GEOTUB** formworks. Any assembly of molds and/or use of accessories otherwise described in this guidelines must first be approved by Geoplast S.p.A.





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